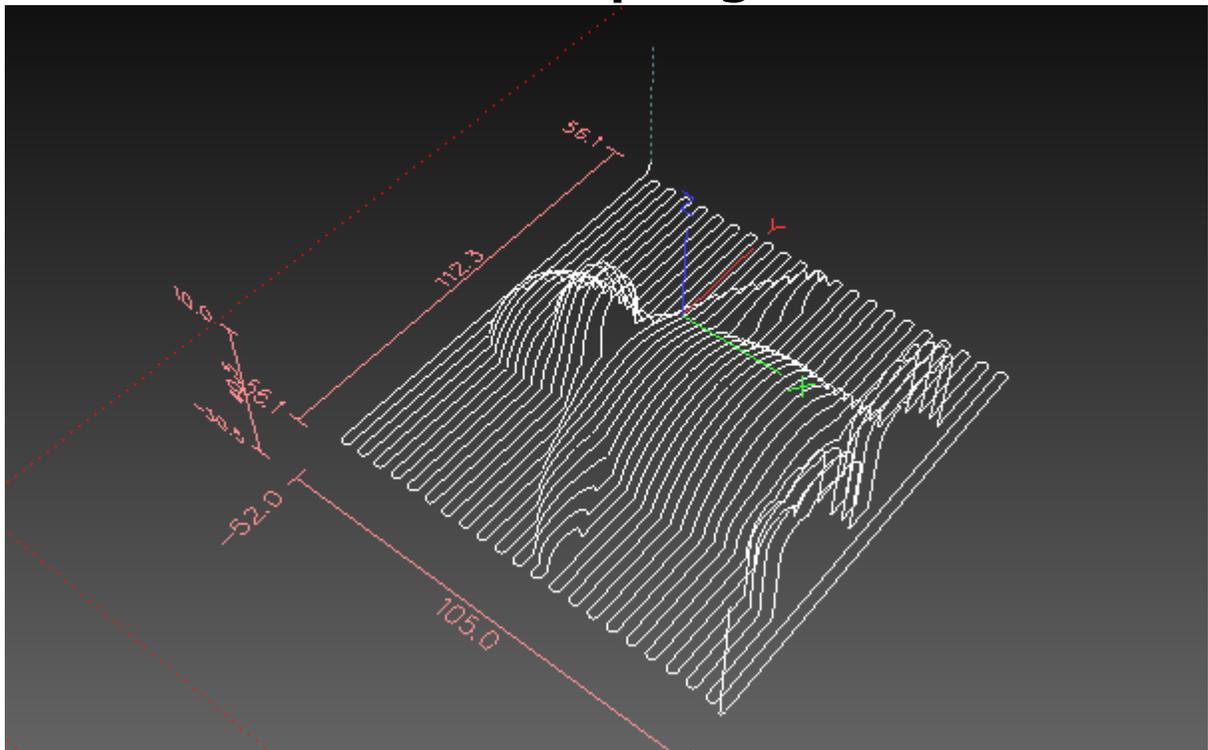# 3D_Chips.ngc

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With scales factors set at 1.0, the part is cut from a 100x100x50mm
block with the zero point at the center top of the block
and Cutter is assumed to be a 10mm ball nose
and feedrate is 450 mm/min

It uses the tool currently in the machine.
Last run we used tool 1:

Tool	Pocket	X	Y	Z	Diameter	Comment
1	1	0	0	.511"	.394"	10mm ball endmill

Tool Stickout

Flute Length

Tool Diameter